

S122635



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Hook
4.5NR-OH
Job Sheet OH184505



Part No: 4.5NR-OH

Job Qty: 1 ea

Part Name: Nubbins Receiver Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/10/18

Job Tracking No: RA469

Due Date: 10/24/18

Created By: Michelle Gagnon-Donovan

Type: Rework - OH

SN: M897-01 - ELECTRICAL

Description: WIRES AT LEAST 20CM
LONGER THAN NORMAL

Note: DWG OM & OOPM-4.5NR Rev. 5 IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	10/24/18	10/24/18	0.00	0.00	Start Up Small Fab-4		<i>ms 18.10.30</i>
110	Small Fab	1 pcs	10/24/18	10/24/18	0.00	1.00	Small Fab-9		<i>SP</i>
120	QC	1 pcs	10/24/18	10/24/18	0.00	0.00	QC5		<i>SP</i>
121	Outsource	1 pcs	10/24/18	10/24/18			SKY002-VC	5	<i>CC OCT 30 2018</i>
122	Packaging	1 pcs	10/24/18	10/24/18	0.00	0.00	Packaging2		<i>7PCS AB OCT 31 2018</i>
123	QC	1 pcs	10/24/18	10/24/18	0.00	0.00	QC6		<i>38</i>
130	Customer Acceptance	1 pcs	10/24/18	10/24/18	0.00	0.00			<i>9-89</i>
140	Outsource	1 pcs	10/24/18	10/24/18			SKY002-VC	2	<i>GROUP 1/10/18</i>
150	Packaging	1 pcs	10/24/18	10/24/18	0.00	0.00	Packaging2		<i>38 NOV 10 2018</i>
160	QC	1 pcs	10/24/18	10/24/18	0.00	0.00	QC6		<i>9-89</i>
170	Small Fab	1 pcs	10/24/18	10/24/18	0.00	1.00	Small Fab-9		<i>AP 3 M.L</i>
180	QC	1 pcs	10/24/18	10/24/18	0.00	0.00	QC5		<i>21</i>
185	DC	1 pcs	10/24/18	10/24/18	0.00	0.00	DC		<i>NOV 27 2018</i>
190	Packaging	1 pcs	10/24/18	10/24/18	0.00	0.00	Packaging3-2		<i>9-89</i>
200	QC21-FG	1 Ea	10/24/18	10/24/18	0.00	0.00	QC21		<i>NOV 27 2018</i>

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly

1 manual*** TEST ASSEMBLY. (OH KIT LIST

648.47121

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S122635



Part: 4.5NR

Job No: OH184505

Serial No/Batch: M897-01

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/30/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4.5NR-AR	Nubbins Receiver Hook	1 pcs (1 ea)	100-Start up Operation	
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	5110495
4.5NR-10	Lock Roller Pin	1 Ea (1 ea)	170-Small Fab	5121270
4.5NR-13P	Lock Bearing Screw	1 pcs (1 ea)	170-Small Fab	5029121
4.5NR-15P	Lock Bearing	1 pcs (1 ea)	170-Small Fab	E 5029123
4.5NR-17P	Lock Bushing	1 pcs (1 ea)	170-Small Fab	E 5029125
4.5NR-20P	Load Stop Bushing	2 pcs (2 ea)	170-Small Fab	E 5029133
4.5NR-23P	Load Stop Back Bumper	1 pcs (1 ea)	170-Small Fab	E 5029139
4.5NR-24P	Load Stop Front Bumper	1 pcs (1 ea)	170-Small Fab	E 5029135
4.5NR-30P	Solenoid Cover Screw 92196A37	2 pcs (2 ea)	170-Small Fab	E 5029140
4.5NR-35P	Latch Bushing	2 pcs (2 ea)	170-Small Fab	E 5029144
4.5NR-36P	Latch Spring	2 pcs (2 ea)	170-Small Fab	518701 5129145
4.5NR-39P	Keeper Spring	1 pcs (1 ea)	170-Small Fab	E 5029147
4.5NR-46P	Lever Bushing	1 pcs (1 ea)	170-Small Fab	E 5029154
4.5NR-52P	Keeper Bushing	1 pcs (1 ea)	170-Small Fab	E 5029157
4.5NR-7P	Lifter Bushing	2 pcs (2 ea)	170-Small Fab	E 5029162
4.5NR-9P	Lifter/Load Stop Spring	2 pcs (2 ea)	170-Small Fab	5113653
AN6-13A	Bolt	6 Ea (6 ea)	170-Small Fab	5113852
AN6-14A	Machine Bolt 3/8-24 X 1.58 - Steel	1 Ea (1 ea)	170-Small Fab	5071829
AN6-24A	Hex Bolt 3/8-24 X 2 1/2"	1 Ea (1 ea)	170-Small Fab	5071830
AN6-40A	3/8-24 Bolt X 3" Long	1 Ea (1 ea)	170-Small Fab	5041108
AN7-24A	Bolt	1 Ea (1 ea)	170-Small Fab	5071831
AN7-40A	Bolt	1 Ea (1 ea)	170-Small Fab	5071831
C45-10-1P	Lock Spring Pin	1 pcs (1 ea)	170-Small Fab	2X 5029293
C45-13-2P	Teflon Keeper, Spacer	2 pcs (2 ea)	170-Small Fab	5040660
C45-3-2-1P	Snap Ring	2 pcs (2 ea)	170-Small Fab	5066606
C45-3-4-1P	Retaining Ring	2 pcs (2 ea)	170-Small Fab	5114803
C45-3-5P	Teflon Spacer	2 pcs (2 ea)	170-Small Fab	5097745
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	2 Ea (1 ea)	170-Small Fab	5079740
MS21044N7	Keeper Nut	4 Ea (2 ea)	170-Small Fab	5100411
MS21083N3	Nut	2 Ea (2 ea)	170-Small Fab	5076611
MS21083N6	Nut	2 Ea (1 ea)	170-Small Fab	5089740
NAS1149F0332P	Washer	2 Ea (2 ea)	170-Small Fab	5108666
NAS1149F0632P	Washer	2 Ea (2 ea)	170-Small Fab	5048297
NAS1149F0663P	Washer	10 Ea (9 ea)	170-Small Fab	5051477-2
NAS1149F0763P	Washer	4 Ea (4 ea)	170-Small Fab	5078169

4.5NR-6	SIDE PLATE	1	
4.5NR-25	SIDE PLATE SELENOID	1	
4.5NR-14	LOCK ROLLER	1	
4.5NR-10	LOCK ROLLER PIN	1	
4.5NR-45	LATCH ROLLER PIN	1	
4.5NR-44	LATCH PIN	1	
4.5NR-12	LATCH	1	
4.5NR-34	LOAD RAIL	2	
4.5NR-10	LOCK ROLLER PIN	1	

5101545

5128808

E 5121275

E 5029153

E 5029152

E 5029120

~~5121260~~

5029243

5103919

☆: EXTRA PARTS TO BE CHARGE TO CLIENT

C10-7	LOCATING PIN	2	
4.5NR-50	LIFTER PIN	1	
4.5NR-27.5	SELENOID SPACER	1	
AN6-12A	BOLT	1	

5101825

5114813

5121688

5084130

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	4.5NR	1	0	0
170-Small Fab	188-FPSS-1032-1/4	2	247	0
	4.5NR-10	1	4	0
	4.5NR-13P	1	3	0
	4.5NR-15P	1	2	0
	4.5NR-17P	1	19	0
	4.5NR-20P	2	11	0
	4.5NR-23P	1	7	0
	4.5NR-24P	1	8	0
	4.5NR-30P	2	7	0
	4.5NR-35P	2	4	0
	4.5NR-36P	2	2	0
	4.5NR-39P	1	44	0
	4.5NR-46P	1	76	0
	4.5NR-52P	1	5	0
	4.5NR-7P	2	18	0
	4.5NR-9P	2	0	0
	AN6-13A	6	81	0
	AN6-14A	1	6	0
	AN6-24A	1	6	0
	AN6-40A	1	109	0
	AN7-24A	1	6	0
	AN7-40A	1	34	0
	C45-10-1P	1	42	0
	C45-13-2P	2	22	0
	C45-3-2-1P	2	329	0
	C45-3-4-1P	2	0	0
	C45-3-5P	2	82	0
	MS21044N6	1	79	0
	MS21044N7	2	36	0
	MS21083N3	2	184	0
	MS21083N6	1	136	0
	NAS1149F0332P	2	2,943	0
	NAS1149F0632P	2	438	0
	NAS1149F0663P	9	665	0
	NAS1149F0763P	4	180	0

Part Specifications

Specifications could not be found.

GREASE AEROSHELL No.7 (M138724)

SAF-T-EZE (M128063)

LOCTITE 620 (M138933)

LOCTITE 242 (M138766)

Plex 10/10/18 3:31 PM Dart.Gagnon.Michelle

Inspection Sheet Complete

RA469

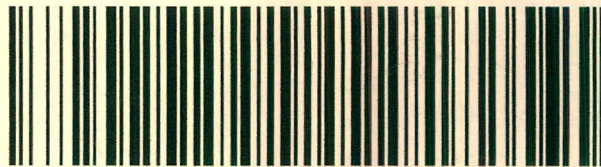
Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
4.5NR	3282-01	1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S117068	Overhaul + electrical wires at least 20cm longer than usual since we need this to properly route the wiring in the frame were the two nubbin receivers are mounted.
4.5NR	M897-01	1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S117069	Overhaul + electrical wires at least 20cm longer than usual since we need this to properly route the wiring in the frame were the two nubbin receivers are mounted.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____

SWISS POST**Lettre de voiture (paiement en espèces)****Waybill (payment in cash)**

CQ005563051CH

ECONOMY
ECONOMIQUEExpéditeur
Sender **+41-55-612-3333**Nom
Name **Heli Linth AG**Prénom
First NameRue
Street **Flugplatzareal 2**NPA / Lieu / Pays
ZIP Code / City / Country **8753 Mollis - CH**Destinataire
Addressee **+001-613-632-3336**Nom
Name **Dart Aerospace**Prénom
First NameRue
Street **1270 Aberdeen Street**NPA / Lieu
ZIP Code / City **K6A1K7 Hawkesbury**
Pays
Country **Canada**☐ Documents
Documents
☒ Marchandises
Goods☐ Echantillons
Samples
☐ Retour de marchandises
Returned Goods☐ Cadeau
Present
☐ Autre
OtherCode ISO du
Pays et NPA
Country ISO Code
and ZIP Code **CA - K6A1K7**Poids brut total
Total gross weight **15 kg 150 g**N° TVA / EORI du destinataire
VAT / EORI No of the addresseeQuantité
Quantity **2**
Description détaillée du contenu
Detailed description of contents **Nubbin Receivers**N° tarifaire
Tariff NoPoids net en kg
Net weight in kg **10.000**Valeur en CHF
Value in CHF **10000.00**Pays d'origine
Country of origin **CA**Frais de port
Postal charges **TOTAL 119.00 CHF**Valeur TOTALE
TOTAL Value **10000.00 CHF**

Je confirme par la présente que les données contenues dans la présente déclaration sont correctes, que j'ai pris connaissance des CG de la Poste CH SA pour la clientèle privée et que l'envoi ne contient pas d'objet dangereux interdit par les directives de la Poste. Je prends acte, que cet envoi peut être ouvert dans le cadre de contrôles de sécurité ordonnés par les autorités.

I hereby confirm that the information provided in the present declaration is correct, that I have read the GTC of Post CH Ltd for private customers, and that the consignment does not contain any items prohibited by postal regulations. I acknowledge that this consignment may be opened within the context of official security checks.

Ich bestätige hiermit, dass die Angaben in der vorliegenden Deklaration richtig sind, dass ich von den AGB der Post CH AG für Privatkunden Kenntnis genommen habe und dass die Sendung keine durch Postvorschriften verbotenen gefährlichen Gegenstände enthält. Ich nehme zur Kenntnis, dass diese Sendung im Rahmen von behördlich angeordneten Sicherheitskontrollen geöffnet werden darf.

Con la presente confermo la correttezza dei dati contenuti nella presente dichiarazione, di aver preso atto delle CG della Posta CH SA per clienti privati e che l'invio non contiene oggetti pericolosi vietati dalle disposizioni della Posta. Prendo atto che il presente invio può essere aperto nell'ambito di controlli di sicurezza commissionati dalle autorità.

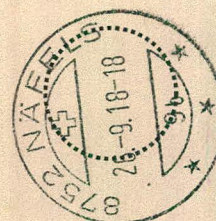
Date

Mollis 26.9.18

Signature

[Signature]Prestations complémentaires
Value-added services☐ Pro Clima
Pro Clima☐ Encombrant
Bulky☐ Traitement manuel MAN
Manual treatment MAN

Comment votre envoi doit-il être traité lorsqu'il ne peut pas être distribué au destinataire? (L'expéditeur est contacté lorsqu'il s'agit d'un envoi URGENT / Retour payant)

How should your consignments be handled if undelivered?
(For URGENT consignments, the sender will be contacted / Return subject to a charge)☒ ECONOMY:
Retourner l'envoi à l'expéditeur en mode ECONOMY (payant)
Return to sender with ECONOMY handling (subject to a charge)☐ PRIORITY:
Retourner l'envoi à l'expéditeur en mode PRIORITY (payant)
Return to sender with PRIORITY handling (subject to a charge)☐ Ne pas retourner l'envoi (abandon du contenu)
Items not to be returned (no claim on contents)Prix
Price **119.00 CHF**Supplément
Extra Charge **0.00 CHF****TOTAL 119.00 CHF**Office de dépôt
Acceptance point**2 Destinataire
Addressee****RA469**



Overhaul Incoming Inspectio

4.5NR Cargo Hoc

Customer

OH184505 / RA 469

Date

2018/10/16

Part Number

Serial Number

M897-01

Additional Recommended Replacement Parts

Part Number to Replace

Customer Approval

- | | |
|--|--------------------------|
| ①x 4.5NR-6 SIDE PLATE | ☐ |
| ①x 4.5NR-25 SIDE PLATE SELENOID | ☐ |
| ①x 4.5NR-14 LOCK ROLLER | ☐ |
| ①x 4.5NR-10 LOCK ROLLER PIN | ☐ |
| ①x 4.5NR-45 LATCH ROLLER PIN | ☐ |
| ①x 4.5NR-44 LATCH PIN | ☐ |
| ①x 4.5NR-12 LATCH | ☐ |
| ②x 4.5NR-34 LOAD RAIL | ☐ |
| | ☐ |
| | ☐ |

Inspected By

ALAIN PATRY



DATE: 2018/10/29

N.D.T

MODEL: 4.5NR

S/N : M897-01

Job : RA469 / 04184505 RA.# RA469

P/N	DESCRIPTION	QUANTITY
4.5NR-12	LATCH	1
4.5NR-41	LATCH ROLLER	1
4.5NR-16	LOCK	1
4.5NR-8	LIFTER	1
4.5NR-43	LEVER	1
4.5NR-40	KEEPER	1
4.5NR-18	LOAD STOP	1

ALAIN PATRY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041513**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041513
PO Date: 10/30/18
Due Date: 11/2/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183453	D4884-1	End Fitting, Eye : Various STC's ISSUE P/O	Firmed	-	11/2/18	4 pcs	0 pcs	4 pcs	\$22.25/pcs	\$89.00
4 X OCT 31 2018											
Line Item Note ** rush **											
2	OH184505	4.5NR-OH	Nubbins Receiver Hook	Firmed	-	11/2/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
1 X OCT 31 2018											
Line Item Note **RUSH**											
	OH184504			Firmed	-	11/2/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
1 X OCT 31 2018											
Sub Total:							2	0	2		\$356.00
Grand Total:											\$445.00

DAS
38
9-89

Plex 10/30/18 10:09 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041513

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/30/18 10:09 AM dart.tsimiklis.chrisoula



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO38002	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041513
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

4 END FITTINGS , P/N# D4884-1 , J/S# 183453

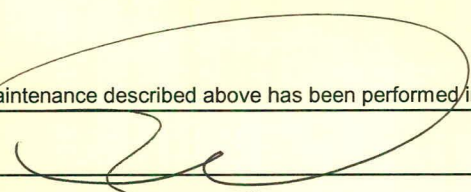
2 NUBBINS RECEIVER HOOK, P/N# 4.5NR-OH , J/S# OH184504 , OH184505

Action Taken:	Date:	Initial/Stamp:
LPI & MPI C/O IAW ASTM E-1417 AND 1444 REV. 16 ***NO CRACK FOUND*** MAGBENCH S/N 208123 CAL DUE: 5-APR-2019 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO20165 PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU. MPO15896, DEV. MPO15030, UV LIGHT M-20142	OCT 30 2018	 

Description	Location	P/N	Qty	Batch	S/N Off	S/N On

DAC
38
9-89

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
 Name: RAFIK MELIKIAN		OCT 30 2018

9100 40 170

170 000

9100 40 170

9100 40 170



DATE: 2018/11/05

NICKEL PLATING

MODEL: 4.5 NR
S/N : M897-01

P/N	DESCRIPTION	QUANTITY
4.5NR-12	LATCH	1
4.5NR-16	LOCK	1
4.5NR-43	LEVER	1
4.5NR-40	KEEPER	1
4.5NR-18	LOAD STOP	1

ALAIN PATRY

16-17

1	15-16
1	16-17
1	17-18
1	18-19
1	19-20

15-16



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041595**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041595
PO Date: 11/5/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments: Please advise on pick-up date

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH184504	4.5NR-OH	Nubbins Receiver Hook -Issue P/O to GROUPE ALTECH: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00
	OH184505			Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00
Sub Total:								2	0	2	\$240.00

Grand Total: **\$240.00**

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

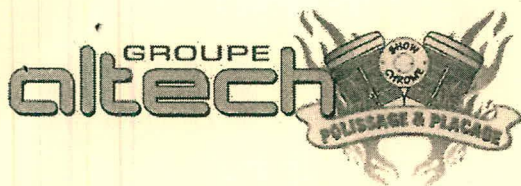
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 9:49 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014189-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014189 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
09-Nov-2018		Aman			041595 ✓			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	4.5NR-OH ✓ Rev.	4.5NR-OH 01 -E-NIC STEEL 500 [E-NICKEL STEEL 500] 0.004 TO 0.006 THICK AND BAKE	E-NICKEL-200 CH	1	✓ 1	0	0	0
2	4.5NR-OH ✓ Rev.	4.5NR-OH 01 -E-NIC STEEL 500 [E-NICKEL STEEL 500] 0.004 TO 0.006 THICK AND BAKE	E-NICKEL-200 CH	1	✓ 1	0	0	0

 DAS
 38
 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Remote Cargo Hook Test Form

4.5NR

Work Order OH 184505

Customer RA 469

Serial Number M 897-01

Date 2018-11-14

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	11,250	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	2,250	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	Pass
2	3,500	Electircal, 22 volts	Current shall not exceed 4.5A	3.5 A	Pass
2	2,500	Electircal, 22 volts	Current shall not exceed 4.5A	3.5 A	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 4.5A	3.5 A	Pass
2	500	Electircal, 22 volts	Current shall not exceed 4.5A	3.5 A	Pass
1	4,500	Electircal, 20 volts	Current shall not exceed 4.1A	3.5 A	Pass
1	4,500	Electircal, 28 volts	Current shall not exceed 5.7A	4.0 A	Pass
1	4,500	Manual		N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.6 Ohms	5.6 Ω	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By:

Michel Lalonde

Technician

Signature:

Sylvie Paucher

QC 5 Small FAB / QA

Submit

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